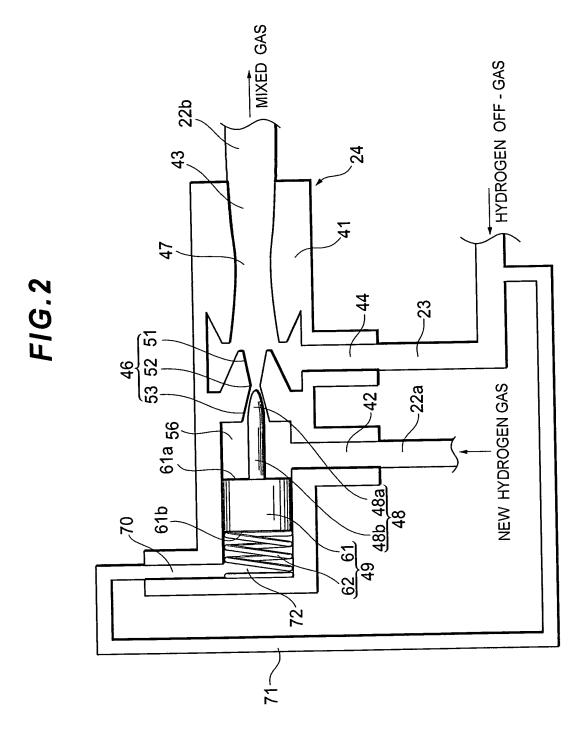
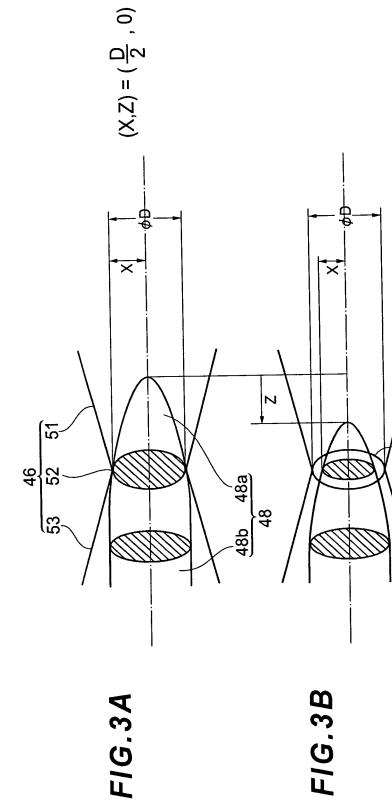


F1G.1





$$Y = KZ - ..... (1)$$

$$Y = \pi \left\{ \left( \frac{D}{2} \right)^2 - X^2 \right\} - .... (2)$$

$$X = \sqrt{\left( \frac{D}{2} \right)^2 - \frac{X}{\pi}} = \sqrt{\left( \frac{D}{2} \right)^2 - \frac{KZ}{\pi}} - .... (3)$$

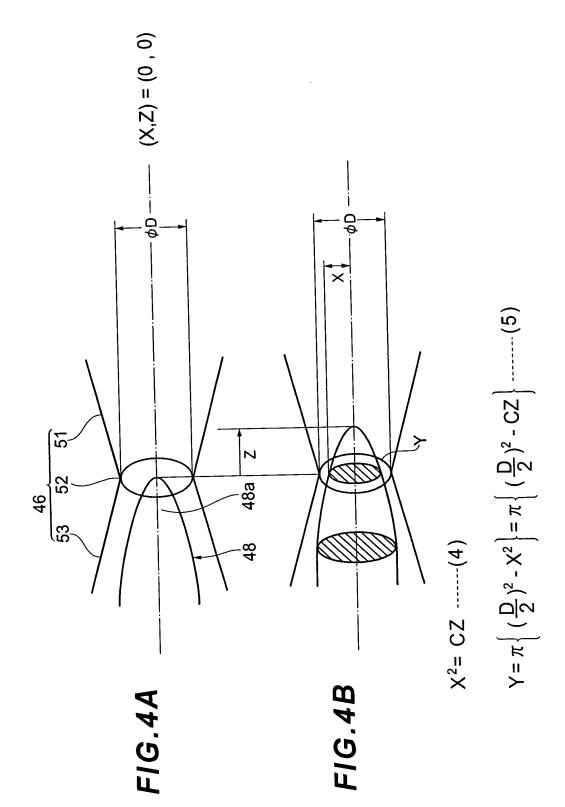


FIG.5

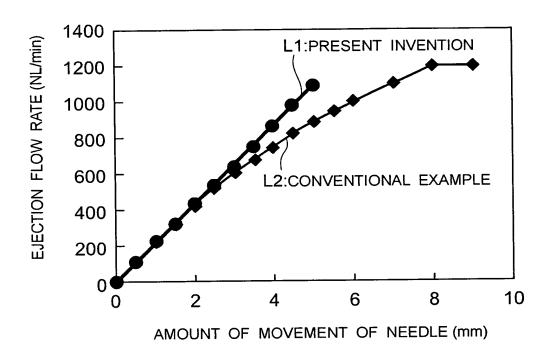


FIG.6

